



SPRAY BODY AUTOEMAIL METALLIC

Technical Data Sheet No 821

VOC compliant with the regulations

A Metallic Automotive paint

Basecoat for motor vehicles

Easy to use

General Technical Description

2-3 passes

Dust free 5-10 mins at 18-23 °C

Surface

In Body Primed surfaces

In metallic surfaces

OEM surfaces

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application:

»» Apply on motor vehicles. Apply two regular coats and a misty so that the dry film thickness should not exceed 15-20 µm. After this it is necessary to apply 2K clear coat over the base coat, to protect the base coat.



Shake well before using

Flash Point:
-97°C

Specific Gravity:
- g/cm³

Solid Content (No thinner):
8-12% Weight

VOC (2001/42/EC)
This product is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 640g/L.
2004/42/IIIB(e)(840)640

Theoretical Coverage:
-

Cleaning of equipment:
-

Remarks:

- Always try to use the product in accordance with the specifications provided.
- It can be used by countries that do not adopt the VOC legislation as well.
- Shake thoroughly before use.
- Shake for 1-2 mins after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.
- Optimum operating temperature range 10-25°C.

Storage shelf life:

Store in a cool place and use within 36 months for best results.



2-3 coats approximately 20-30 microns



Dust free 5-10 mins at 18-23 °C



Spray at a distance of 25 cm thinly applied coats build up at 3-5 minutes intervals will achieve best results. Leave for 24 hours to harden.

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